

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
020.39130GR	L.19/00375/8 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	3.9X13		GREZZO

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,14	7,50	7,28-7,37	10	0
HEAD THICKNESS	2,55	2,80	2,65-2,69	10	0
RADIUS UNDER HEAD	R 0,50		R 0,50-0,60	10	0
RECESS DIAMETER	4,40		4,28-4,39	10	0
RECESS DEPTH #2	1,63	2,26	1,76-1,99	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		1,35-1,40	10	0
MAJOR DIAMETER	3,73	3,91	3,87-3,91	10	0
MINOR DIAMETER	2,77	2,92	2,78-2,80	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
PITCH	1,34		1,37-1,38	10	0
THREAD ANGLE	60°		60°-63°	10	0
POINT DIAMETER	2,51 MIN		2,54-2,59	10	0
TAPPER LENGHT	2,70 MAX		2,20-2,42	10	0
TOTAL LENGHT	12,20	13,80	12,38-12,54	10	0
TORSION	35 KGF-CM MIN.		46-50	10	0
COATING THICKNESS	PLAIN		OK	10	0
VISUAL	TYPE F		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° VA502	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	79	15	8	3	5	2	4	N/A	29	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

